

Section 1: IDENTIFICATION

Product Name: Petroleum Asphaltenes
Synonyms: Not available.
Product Use: Intermediate.
Restrictions on Use: Not available.
Manufacturer/Supplier: Pembina Pipeline Corporation
4000, 585 - 8th Avenue SW
Calgary, Alberta T2P 1G1
Emergency Phone: 1-800-360-4706
Date of Preparation of SDS: September 14, 2016

Section 2: HAZARD(S) IDENTIFICATION**GHS INFORMATION**

Classification: Skin Irritation, Category 2
Eye Irritation, Category 2B
Carcinogenicity, Category 1B

LABEL ELEMENTS**Hazard****Pictogram(s):****Signal Word:** Danger

Hazard Statements: Causes skin irritation.
Causes eye irritation.
May cause cancer.

Precautionary Statements

Prevention: Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Wash thoroughly after handling.
Wear protective gloves, protective clothing, eye protection and face protection.

Response: If on skin: Wash with plenty of soap and water.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If exposed or concerned: Get medical advice/attention.
If skin irritation occurs: Get medical advice/attention.
If eye irritation persists: Get medical advice/attention.
Take off contaminated clothing and wash it before reuse.

Storage: Store locked up.

Disposal: Dispose of contents/container in accordance with applicable regional, national and local laws and regulations.

Hazards Not Otherwise Classified: Not applicable.

Ingredients with Unknown Toxicity: 100% of this product mixture consists of ingredient(s) of unknown acute toxicity.

This material is considered hazardous by the OSHA Hazard Communication Standard, (29 CFR 1910.1200). This material is considered hazardous by the Hazardous Products Regulations.

Section 3: COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Ingredient(s)	Common name / Synonyms	CAS No.	% wt./wt.
C5 Asphaltene (n-Pentane Insolubles)	Not available.	91995-23-2	40 - 70
C5 Maltenes	Not available.	Not available.	15 - 40
Polycyclic Aromatic Hydrocarbons	Not available.	130498-29-2	variable

Section 4: FIRST-AID MEASURES

Inhalation: If inhaled: Call a poison center or doctor if you feel unwell.

Acute and delayed symptoms and effects: May cause respiratory irritation. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Eye Contact: If in eyes: Rinse cautiously with water for at least 30 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center or doctor.

Acute and delayed symptoms and effects: Causes eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision. Hot liquid product may cause serious thermal burns on direct contact.

Skin Contact: If on skin (or hair): Rinse skin with water/shower. Get immediate medical advice/attention. Remove non-adhering contaminated clothing. Cool adherent materials and burned areas with ice and/or cold water. Do not remove adherent material or clothing. Do not use solvents to remove product from the skin. Wash contaminated clothing before reuse.

Acute and delayed symptoms and effects: Causes skin irritation. Signs/symptoms may include localized redness, swelling, and itching. Hot liquid product may cause serious thermal burns on direct contact.

Ingestion: If swallowed: Rinse mouth. Immediately call a poison center or doctor. If vomiting occurs naturally, have victim lean forward to reduce the risk of aspiration. Do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person.

Acute and delayed symptoms and effects: Hot product may cause thermal burns. Causes burns to nose, mouth, throat, and digestive tract. Signs/symptoms may include severe mouth, throat and abdominal pain, nausea, vomiting, and diarrhea, blood in the feces and/or vomitus may also be seen.

General Advice: In case of accident or if you feel unwell, seek medical advice immediately (show the label or SDS where possible).

Note to Physicians: Symptoms may not appear immediately.

Section 5: FIRE-FIGHTING MEASURES

FLAMMABILITY AND EXPLOSION INFORMATION

Not flammable or combustible by OSHA/WHMIS criteria.

Sensitivity to Mechanical Impact: This material is not sensitive to mechanical impact.

Sensitivity to Static Discharge: This material is not sensitive to static discharge.

MEANS OF EXTINCTION

Suitable Extinguishing Media: Small Fire: Dry chemical, CO₂, water spray or regular foam.

Large Fire: Water spray, fog or regular foam. Move containers from fire area if you can do it without risk.

Unsuitable Extinguishing Media: Do not spray water onto burning product as this may cause spattering and spreading of the flame.

Products of Combustion: Oxides of carbon. Oxides of sulphur. Oxides of nitrogen.

Protection of Firefighters: Fire may produce irritating, corrosive and/or toxic gases. Runoff from fire control or dilution water may cause pollution. Wear positive pressure self-contained breathing apparatus (SCBA). Structural firefighters' protective clothing will only provide limited protection.

Section 6: ACCIDENTAL RELEASE MEASURES

Emergency Procedures: Keep unauthorized personnel away. Stay upwind. Keep out of low areas. Ventilate closed spaces before entering. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area).

Personal Precautions: Do not touch or walk through spilled material. Use personal protection recommended in Section 8.

Environmental Precautions: Keep out of drains, sewers, ditches, and waterways.

Methods for Containment: Stop leak if without risk. Contain hot liquid by dyking and allow to cool and solidify. Do not flush to sewer or allow to enter waterways.

Methods for Clean-Up: Sweep up and shovel into suitable containers for disposal.

Other Information: See Section 13 for disposal considerations.

Section 7: HANDLING AND STORAGE

Handling:

Do not swallow. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wash thoroughly after handling. Grounding of containers/pouring equipment is necessary when transferring hot liquid product. See Section 8 for information on Personal Protective Equipment.

Storage:

Store locked up. Store away from incompatible materials. See Section 10 for information on Incompatible Materials. Keep out of the reach of children.

Section 8: EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Guidelines

Component

C5 Asphaltene (n-Pentane Insolubles) [CAS No. 91995-23-2]

ACGIH: 10 mg/m³ (TWA) (Inhalable.); 3 mg/m³ (TWA) (Respirable.); For Particles (Insoluble or Poorly Soluble) Not Otherwise Specified

OSHA: 15 mg/m³ (Total dust) (TWA), 5 mg/m³ (Respirable fraction) (TWA); For Particulates Not Otherwise Regulated (PNOR).

C5 Maltenes [CAS No. Not available.]

ACGIH: 10 mg/m³ (TWA) (Inhalable.); 3 mg/m³ (TWA) (Respirable.); For Particles (Insoluble or Poorly Soluble) Not Otherwise Specified

OSHA: 15 mg/m³ (Total dust) (TWA), 5 mg/m³ (Respirable fraction) (TWA); For Particulates Not Otherwise Regulated (PNOR).

Polycyclic Aromatic Hydrocarbons [CAS No. 130498-29-2]

ACGIH: A2; BEI; Exposure by all routes should be carefully controlled to levels as low as possible (1990); For Benz[a]anthracene

OSHA: 0.2 mg/m³ (TWA); For benzene-soluble fraction.

TWA: Time-Weighted Average

Engineering Controls:

Use ventilation adequate to keep exposures (airborne levels of dust, fume, vapour, gas, etc.) below recommended exposure limits.

PERSONAL PROTECTIVE EQUIPMENT (PPE)



Eye/Face Protection:

Wear chemical safety goggles. If product is hot, wear full face-shield. Ensure that eyewash stations are close to the workstation location. Use equipment for eye protection that meets the standards referenced by CSA Standard CAN/CSA-Z94.3-92 and OSHA regulations in 29 CFR 1910.133 for Personal Protective Equipment.

Hand Protection:

Wear protective gloves. If product is hot, thermally protective gloves are recommended. Consult manufacturer specifications for further information.

Skin and Body Protection:

Wear protective clothing. Clothing with full length sleeves and pants should be worn.

Respiratory Protection:

If engineering controls and ventilation are not sufficient to control exposure to below the allowable limits then an appropriate NIOSH/MSHA approved air-purifying respirator that meets the requirements of CSA Standard CAN/CSA-Z94.4-11, or self-contained breathing apparatus must be used. Supplied air breathing apparatus must be used when oxygen concentrations are low or if airborne concentrations

exceed the limits of the air-purifying respirators.

General Hygiene Considerations: Handle according to established industrial hygiene and safety practices. Consult a competent industrial hygienist to determine hazard potential and/or the PPE manufacturers to ensure adequate protection.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	High viscosity liquid / sludge.
Colour:	Black.
Odour:	Petroleum.
Odour Threshold:	Not available.
Physical State:	Liquid.
pH:	Not available.
Melting Point / Freezing Point:	Not available.
Initial Boiling Point:	Not available.
Boiling Range:	Not available.
Flash Point:	Not available.
Evaporation Rate:	Not available.
Flammability (solid, gas):	Not applicable.
Lower Flammability Limit:	Not available.
Upper Flammability Limit:	Not available.
Vapor Pressure:	Not available.
Vapor Density:	Not available.
Relative Density:	Not available.
Solubilities:	Insoluble in water.
Partition Coefficient: n-Octanol/Water:	Not available.
Auto-ignition Temperature:	Not available.
Decomposition Temperature:	Not available.
Viscosity:	Not available.
Percent Volatile, wt. %:	Not available.
VOC content, wt. %:	Not available.
Density:	Not available.
Coefficient of Water/Oil Distribution:	Not available.

Section 10: STABILITY AND REACTIVITY

Reactivity: Contact with incompatible materials. Sources of ignition. Exposure to heat.

Chemical Stability: Stable under normal storage conditions.

Possibility of Hazardous Reactions: None known.

Conditions to Avoid: Contact with incompatible materials. Sources of ignition. Exposure to heat.

Incompatible Materials: Strong oxidizers.

Hazardous Decomposition Products: Not available.

Section 11: TOXICOLOGICAL INFORMATION

EFFECTS OF ACUTE EXPOSURE

Product Toxicity

Oral: Not available.

Dermal: Not available.

Inhalation: Not available.

Component Toxicity

Component	CAS No.	LD ₅₀ oral	LD ₅₀ dermal	LC ₅₀
C5 Asphaltene (n-Pentane Insolubles)	91995-23-2	Not available.	Not available.	Not available.
C5 Maltenes	Not available.	Not available.	Not available.	Not available.
Polycyclic Aromatic Hydrocarbons	130498-29-2	Not available.	Not available.	Not available.

Likely Routes of Exposure: Eye contact. Skin contact. Inhalation. Ingestion.

Target Organs: Skin. Eyes. Gastrointestinal tract. Respiratory system. Bone marrow. Liver. Central nervous system.

Symptoms (including delayed and immediate effects)

Inhalation: May cause respiratory irritation. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Eye: Causes eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision. Hot liquid product may cause serious thermal burns on direct contact.

Skin: Causes skin irritation. Signs/symptoms may include localized redness, swelling, and itching. Hot liquid product may cause serious thermal burns on direct contact.

Ingestion: Hot product may cause thermal burns. Causes burns to nose, mouth, throat, and digestive tract. Signs/symptoms may include severe mouth, throat and abdominal pain, nausea, vomiting, and diarrhea, blood in the feces and/or vomitus may also be seen.

Skin Sensitization: Not available.**Respiratory Sensitization:** Not available.**Medical Conditions Aggravated By Exposure:** Not available.**EFFECTS OF CHRONIC EXPOSURE (from short and long-term exposure)****Target Organs:** Skin. Eyes. Gastrointestinal tract. Respiratory system. Lungs. Bone marrow. Liver. Central nervous system.**Chronic Effects:** Prolonged or repeated contact may dry skin and cause irritation. This product contains Polycyclic Aromatic Hydrocarbons. Prolonged contact with these compounds has been associated with the induction of skin and lung tumours, anemia, disorders of the liver, bone marrow and lymphoid tissues.**Carcinogenicity:** May cause cancer. This material contains Polycyclic Aromatic Hydrocarbons (PAHs), some of which are animal carcinogens.**Component Carcinogenicity**

Component	ACGIH	IARC	NTP	OSHA	Prop 65
Polycyclic Aromatic Hydrocarbons	A2	Not listed.	List 2	OSHA Carcinogen.	Listed.

Mutagenicity: Not available.**Reproductive Effects:** Not available.**Developmental Effects****Teratogenicity:** Not available.**Embryotoxicity:** Not available.**Toxicologically Synergistic Materials:** Not available.**Section 12: ECOLOGICAL INFORMATION****Ecotoxicity:** Not available.**Persistence / Degradability:** Not available.**Bioaccumulation / Accumulation:** Not available.**Mobility in Environment:** Not available.**Other Adverse Effects:** Not available.**Section 13: DISPOSAL CONSIDERATIONS****Disposal Instructions:** Disposal should be in accordance with applicable regional, national and local laws and regulations. Local regulations may be more stringent than regional or national requirements.

**Section 14: TRANSPORT INFORMATION****U.S. Department of Transportation (DOT)**

Proper Shipping Name: Not regulated.
Class: Not applicable.
UN Number: Not applicable.
Packing Group: Not applicable.
Label Code: Not applicable.

Canada Transportation of Dangerous Goods (TDG)

Proper Shipping Name: Not regulated.
Class: Not applicable.
UN Number: Not applicable.
Packing Group: Not applicable.
Label Code: Not applicable.

Section 15: REGULATORY INFORMATION**Federal Regulations****United States**

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SARA Title III

Component	Section 302 (EHS) TPQ (lbs.)	Section 304 EHS RQ (lbs.)	CERCLA RQ (lbs.)	Section 313	RCRA CODE	CAA 112(r) TQ (lbs.)
Polycyclic Aromatic Hydrocarbons	Not listed.	Not listed.	Not listed.	313 [^]	Not listed.	Not listed.

State Regulations**Massachusetts**

US Massachusetts Commonwealth's Right-to-Know Law (Appendix A to 105 Code of Massachusetts Regulations Section 670.000)

Component	CAS No.	RTK List
Polycyclic Aromatic Hydrocarbons	130498-29-2	Listed.

New Jersey

US New Jersey Worker and Community Right-to-Know Act (New Jersey Statute Annotated Section 34:5A-5)

No components are listed.

Pennsylvania

US Pennsylvania Worker and Community Right-to-Know Law (34 Pa. Code Chap. 301-323)

Component	CAS No.	RTK List
Polycyclic Aromatic Hydrocarbons	130498-29-2	Listed.

**California**

California Prop 65: WARNING: This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

Component

Polycyclic Aromatic Hydrocarbons

Type of Toxicity

cancer

Section 16: OTHER INFORMATION**Disclaimer:**

The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. It is the user's responsibility to satisfy oneself as to the suitability and completeness of this information for his own particular use.

Date of Preparation of SDS: September 14, 2016

Version: 1.1

GHS SDS Prepared by: Deerfoot Consulting Inc.

Phone: (403) 720-3700